



This Thread Mastery™ Guide is designed to help you select the right thread for your project. Each thread line includes fiber composition, thread weight, recommended techniques, and the appropriate needle size for both home and longarm machines. Use this guide as a reference when choosing thread for your project to achieve ideal results.

Product	Size	Description	Put-up (yds.)	Recommended Techniques	Recommended Needle
Dream Seam	50 wt. 3-ply	100% Egyptian-grown extra-long staple cotton thread	600 yd. spools 2,000 yd. cones Prewound bobbins	piecing, bobbin, detail quilting	Home: #80/12 Longarm #16 (3.5)
Elite	40 wt.	high-strength trilobal polyester thread	1,094 yd. mini cones 5,470 yd. cones	embroidery, quilting	Home: #90/14 Longarm #18 (4.0)
Hand Quilting Thread	40 wt.	glazed extra-long staple cotton thread	500 yd. spools	hand quilting (not for machine use)	n/a
Invisible Thread	0.005" <i>very fine</i>	polyester monofilament thread	1,500 yd. spools 7,500 yd. cones	applique, quilting	Home: #70/10 Longarm #14 (3.0)
Machine Quilting Thread	40 wt. 3-ply	100% Egyptian-grown extra-long staple cotton thread	500 yd. spools 3,000 yd. cones	quilting	Home: #90/14 Longarm #18 (4.0)
Majestic	40 wt. 3-ply	100% Egyptian-grown extra-long staple cotton thread	500 yd. spools 2,000 yd. cones	quilting	Home: #90/14 Longarm #18 (4.0)
Needles	70/80/90/100	titanium-coated topstitch needles fit all home machines	5 needles per pack	applique, embroidery, quilting, sewing, and more!	We recommend these needles
Perfection	50 wt. 3-ply	gently textured multifilament polyester thread	3,000 yd. cones	quilting, bobbin, sewing	Home: #80/12 Longarm #16 (3.5)
Precision	60 wt. 2-ply	multifilament polyester thread	1,420 yd. spools 3,000 yd. cones Prewound bobbins	bobbin, quilting, paper piecing	Home: #70/10 Longarm #14 (3.0)
QuiltMaker	40 wt.	poly-wrapped poly core thread	6,000 yd. cones	quilting, sewing	Home: #90/14 Longarm #18 (4.0)
Silk	#100	fine, multifilament silk thread	200 yd. spools	applique, detail quilting	Home: #70/10 Longarm #14 (3.0)
Soft Touch	60 wt. 2-ply	100% Egyptian-grown extra-long staple cotton thread	250 yd. spools 1,000 yd. mini cones 6,000 yd. cones	bobbin, piecing, sewing, quilting	Home: #70/10 Longarm #14 (3.0)
Variations	40 wt.	high-strength trilobal polyester thread (variegated)	2,188 yd. cones	embroidery, quilting	Home: #90/14 Longarm #18 (4.0)
Wonder Invisible	0.004" <i>very fine</i>	nylon monofilament thread	2,000 yd. spools	applique, quilting	Home: #70/10 Longarm #14 (3.0)
Woolly Nylon	n/a	textured nylon thread for sergers (loopers only)	1,094 yd. mini cones 8,500 yd. cones	serger, coverstitch (loopers only)	n/a